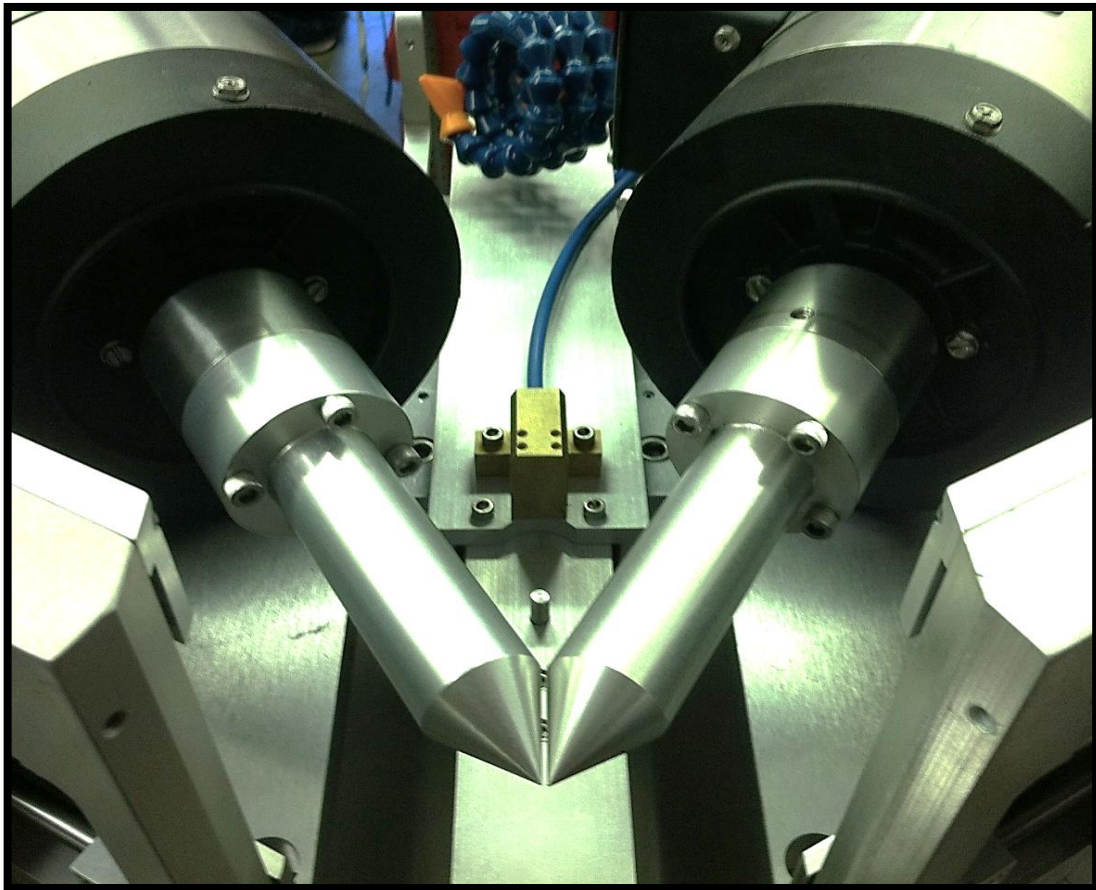


HG3 Hollow Grinder Motor Alignment

1. Turn Hand Wheel counterclockwise until motor base plates are at maximum separation.
2. Align four holes of each motor foot with four holes of each motor base plate.
3. Return 5/16" - 18 x 1" hex head bolts and washers to each hole and tighten bolts enough to still allow movement of motors.
4. Slide one Motor Alignment Tool onto each motor shaft and fasten with socket head cap screws.
5. Turn Hand Wheel clockwise until Motor Alignment Tools are almost touching each other.
6. Slide motors back until they stop.
7. Turn Hand Wheel clockwise until tips of Motor Alignment Tools are even with each other, cone edges are parallel with each other and centered over Wheel Guard Cross Slide.
8. Finish tightening motor foot bolts and remove Motor Alignment Tools.



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