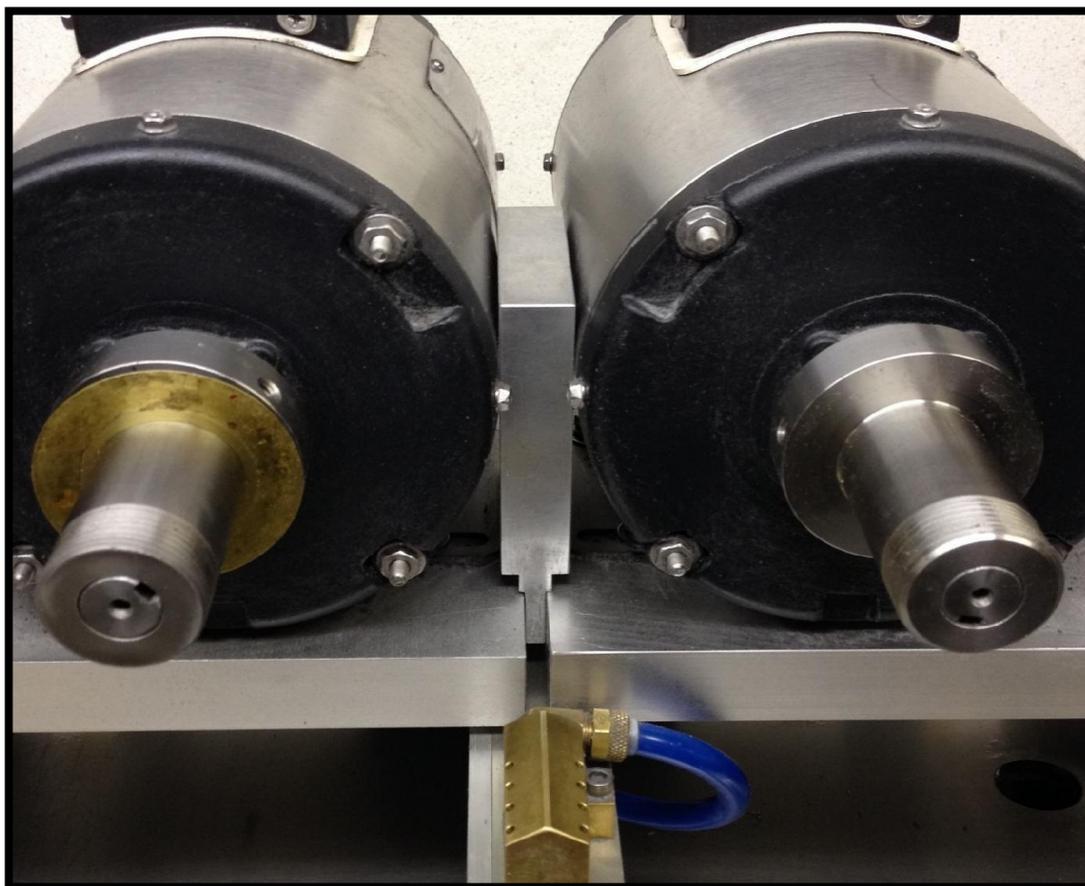


HR8 Honer Motor Alignment

1. Turn Hand Wheel counterclockwise until motor base plates are at maximum separation.
2. Align four holes of each motor foot with four holes of each motor base plate.
3. Return 5/16" - 18 x 1" hex head bolts and washers to each hole and tighten bolts enough to still allow movement of motors.
4. Insert and hold Motor Alignment Tool between motors.
5. Turn Hand Wheel clockwise until motor base plates make contact with lower section of Motor Alignment Tool.
6. Slide both motors to center until they make contact with Motor Alignment Tool and then slide motors forward until they stop.
8. Finish tightening motor foot bolts and remove Motor Alignment Tool.



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