IMPORTANT- Before knife is polished, it should be sharpened on HR8 Honer or
Tru Hone until it has a new edge.

1. Press On/Off Switch On.
2. Set Speed Control between 4 & 6.
3. Turn Angle Knob clockwise until indicator mark is at 7 o'clock position. If HW1000 or HW1500 Honing Wheels overlap 1/16" or LESS **(Fig. 1)** turn Angle Knob counterclockwise until indicator mark is at 4 o'clock position between White & Blue Dots & begin Step 6.
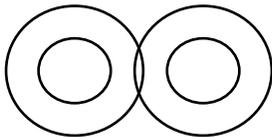
Fig. 1: CORRECT OVERLAP with Angle Knob at 7 o'clock Position.

4. If HW1000 or HW1500 Honing Wheels are NOT OVERLAPPED **(Fig. 2)** with Angle Knob indicator mark at 7 o'clock position, turn Angle Knob counterclockwise one revolution until indicator mark is at 7 o'clock position. Repeat this step until overlap is 1/16" or LESS **(Fig. 1)** with Angle Knob indicator mark at 7 o'clock position. Turn Angle Knob counterclockwise until indicator mark is at 4 o'clock position between White & Blue Dots & begin Step 6.
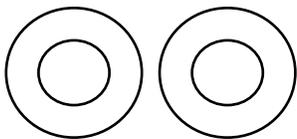
Fig. 2: INCORRECT SEPARATION with Angle Knob at 7 o'clock Position.

5. If HW1000 or HW1500 Honing Wheels overlap MORE than 1/16" **(Fig. 3)** with Angle Knob indicator mark at 7 o'clock position, turn Angle Knob clockwise one revolution until indicator mark is at 7 o'clock position. Repeat this step until overlap is 1/16" or LESS **(Fig. 1)** with Angle Knob indicator mark at 7 o'clock position. Turn Angle Knob counterclockwise until indicator mark is at 4 o'clock position between White & Blue Dots & begin Step 6.
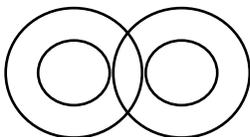
Fig. 3: INCORRECT OVERLAP with Angle Knob at 7 o'clock Position.

6. Start at heel of knife & with a constant speed & VERY LIGHT pressure, draw knife across honing wheels raising handle as tip approaches. Repeat approximately 5 times when using HW1000 and 10 times when using HW1500.