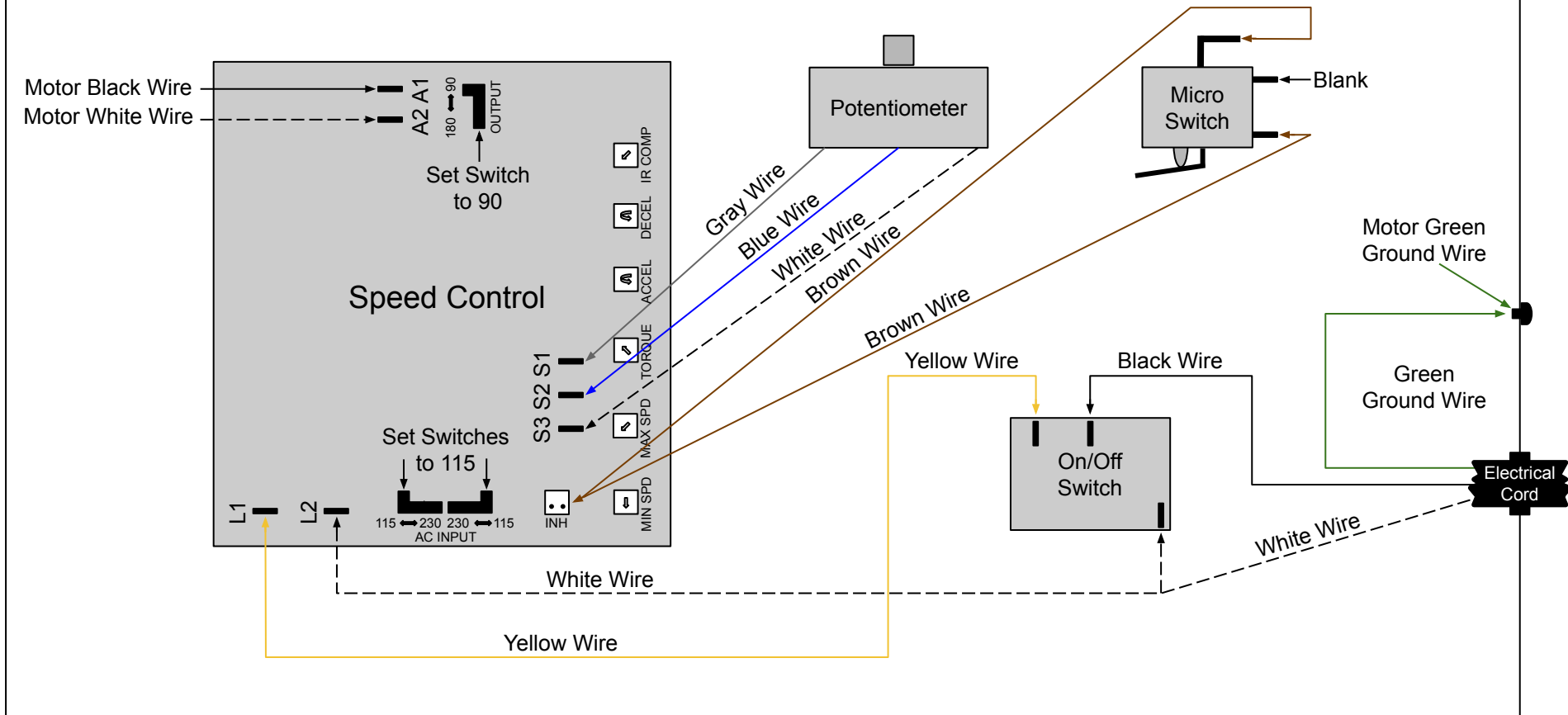


# Tru Hone HCA 110V Wiring Diagram Speed Control TH1192 LGD400

- **Speed Control is factory set**
- If adjustment is necessary, only adjust **MIN SPD**, **MAX SPD** &/or **IR COMP**
- Adjust **MIN SPD** with Micro Switch or Hi-Low Switch engaged until Honing Wheel Shaft speed = 250 RPM
- Adjust **MAX SPD** with Speed Control Knob at "10" until Honing Wheel Shaft speed = 1500 RPM



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